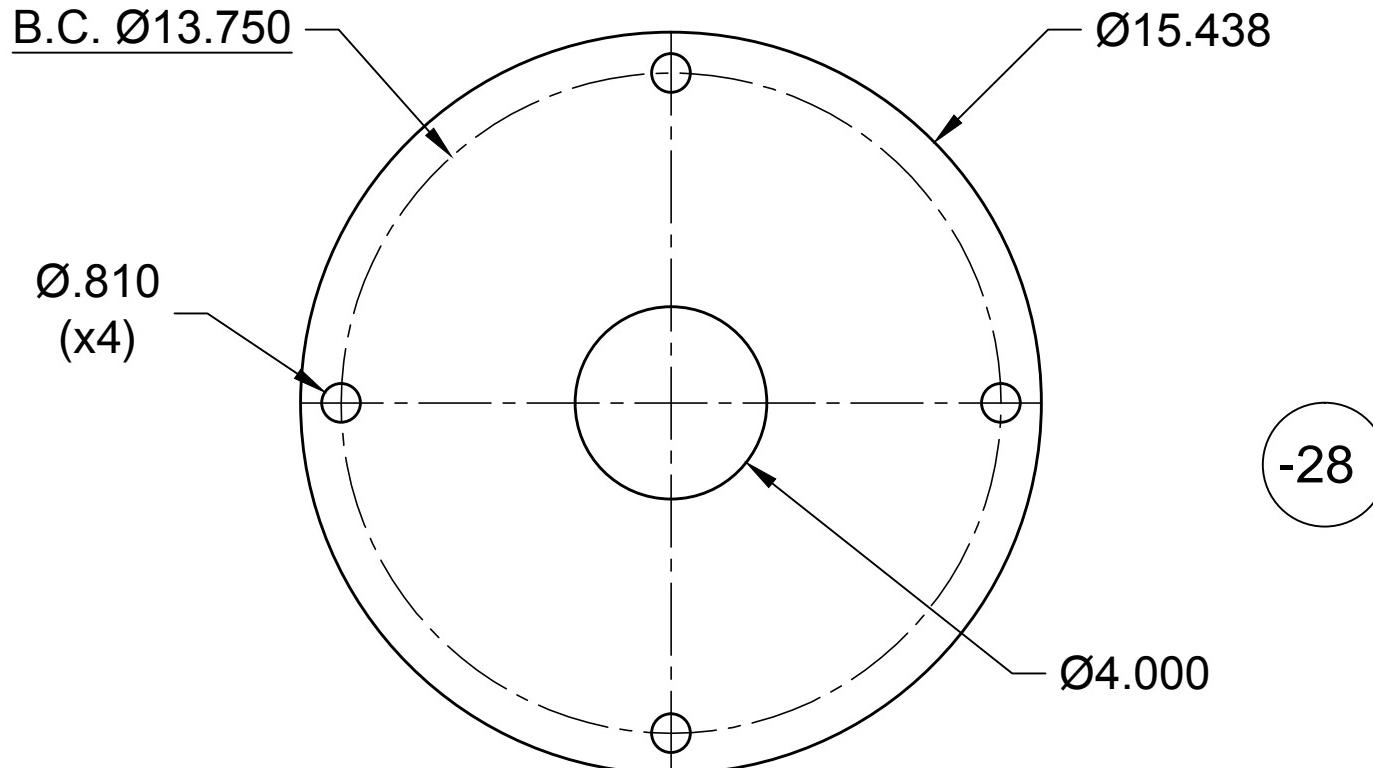
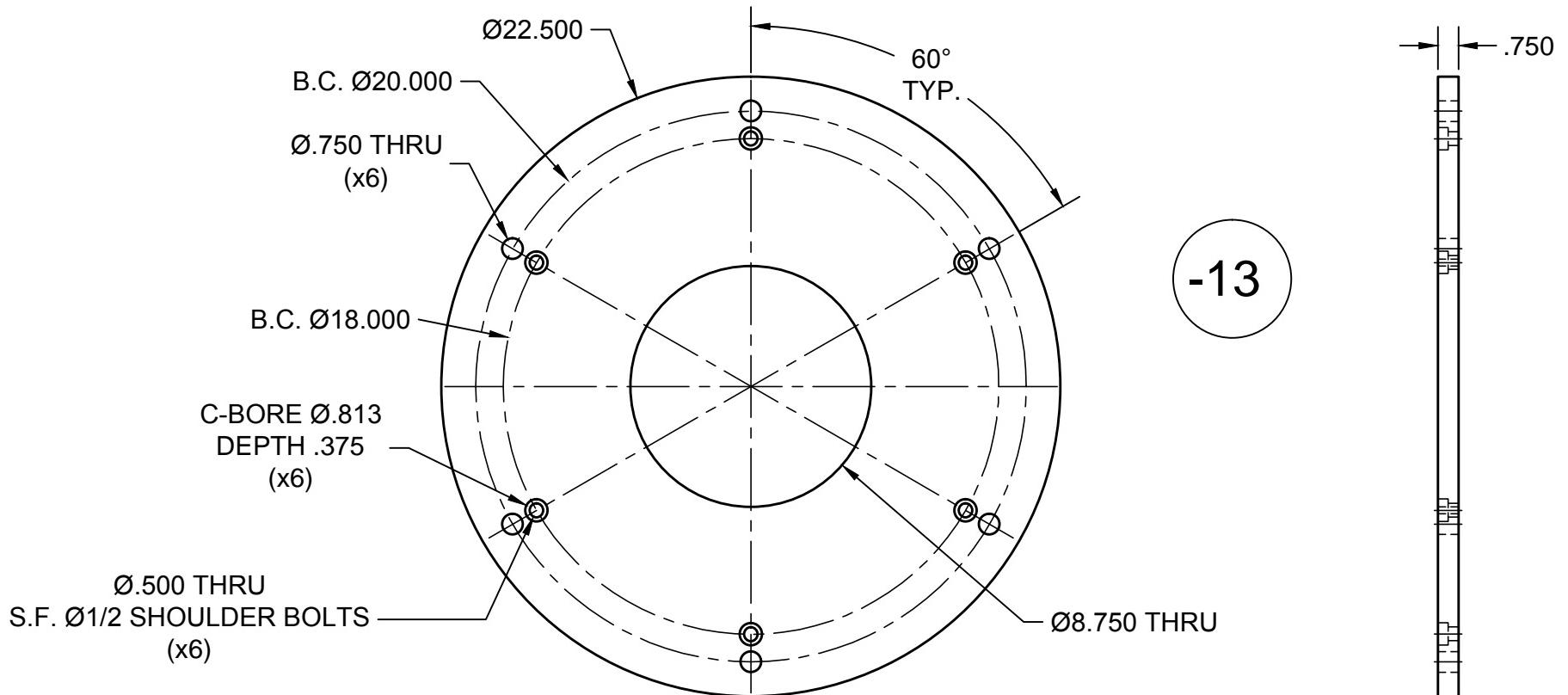


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



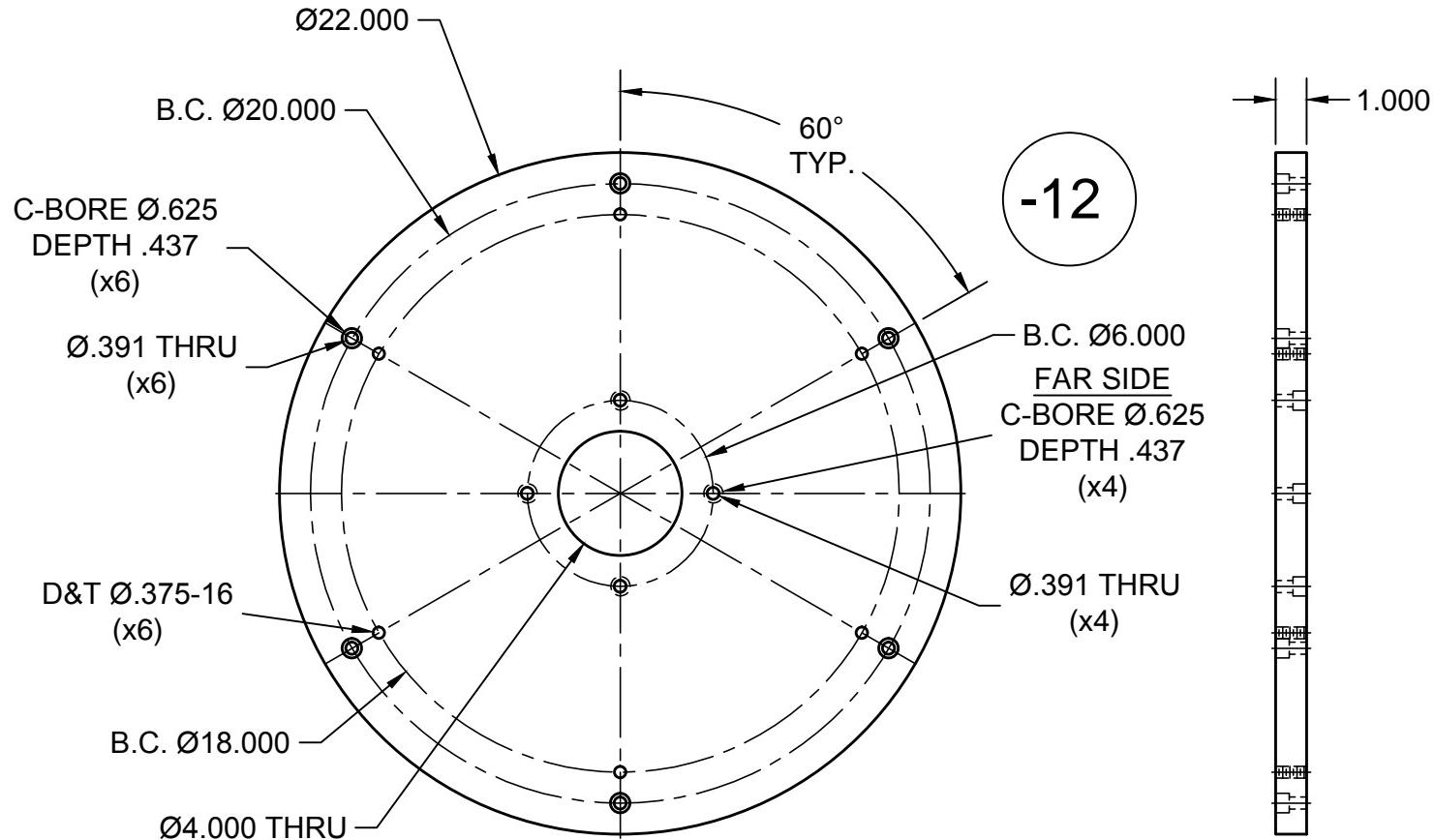
PART #			QTY	DESCRIPTION	USED ON MODEL 414-100 CH-47D	DRAWN BY: PERRITT APPROVED HEAT TREAT FINISH SPEC --	TITLE RB RED BARN MACHINE ROTOR SHAFT JIG ASSEM.		REV
-28			1	RUBBER Ø15.5 x .125 THICK		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS XXX ± .005 XX ± .01 X ± .1 FRACTIONS ± 1/32 ANGLES ± 5°	DWG NO. 145G0285-28		
					UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES Ø15 x 45° PR 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SCALE NTS	DATE 5-9-06	SHEET 1 of 1	

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



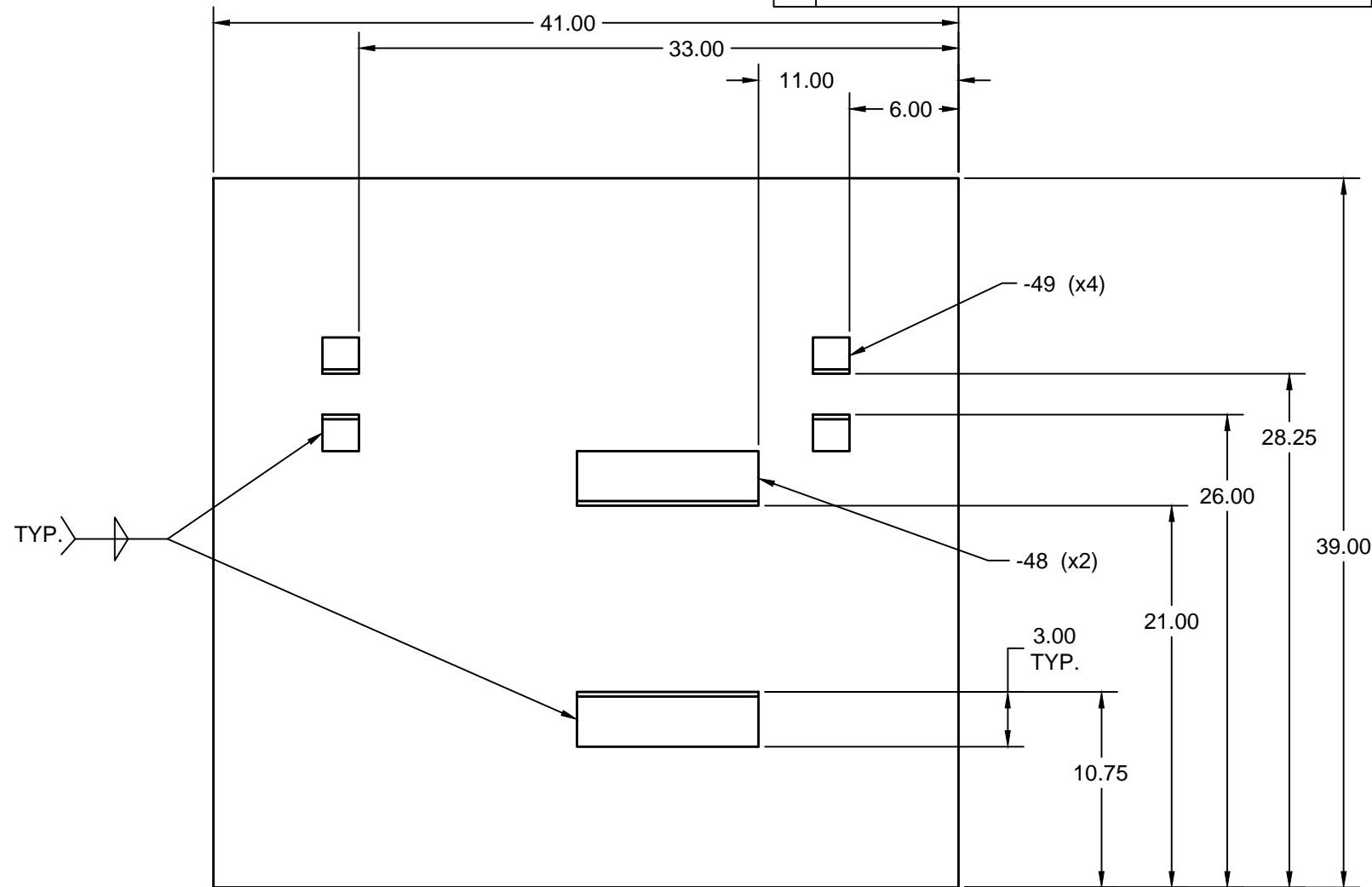
PART #	QTY	DESCRIPTION	DRAWN BY: PERRITT	RB RED BARN MACHINE
-13	1	6061 22.75 x 22.75 x .75 PLATE	APPROVED	
			HEAT TREAT	
			FINISH SPEC	
			--	
			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS XXX ± .005 XX ± .01 X ± .1	
			FRACTIONS ± 1/32 ANGLES ± 5°	
			1. BREAK ALL SHARP EDGES 015 x 45° PR 015 R	
			2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
			DWG NO. 145G0285	REV
			SCALE NTS	DATE 4-10-06
				SHEET 1 of 1

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



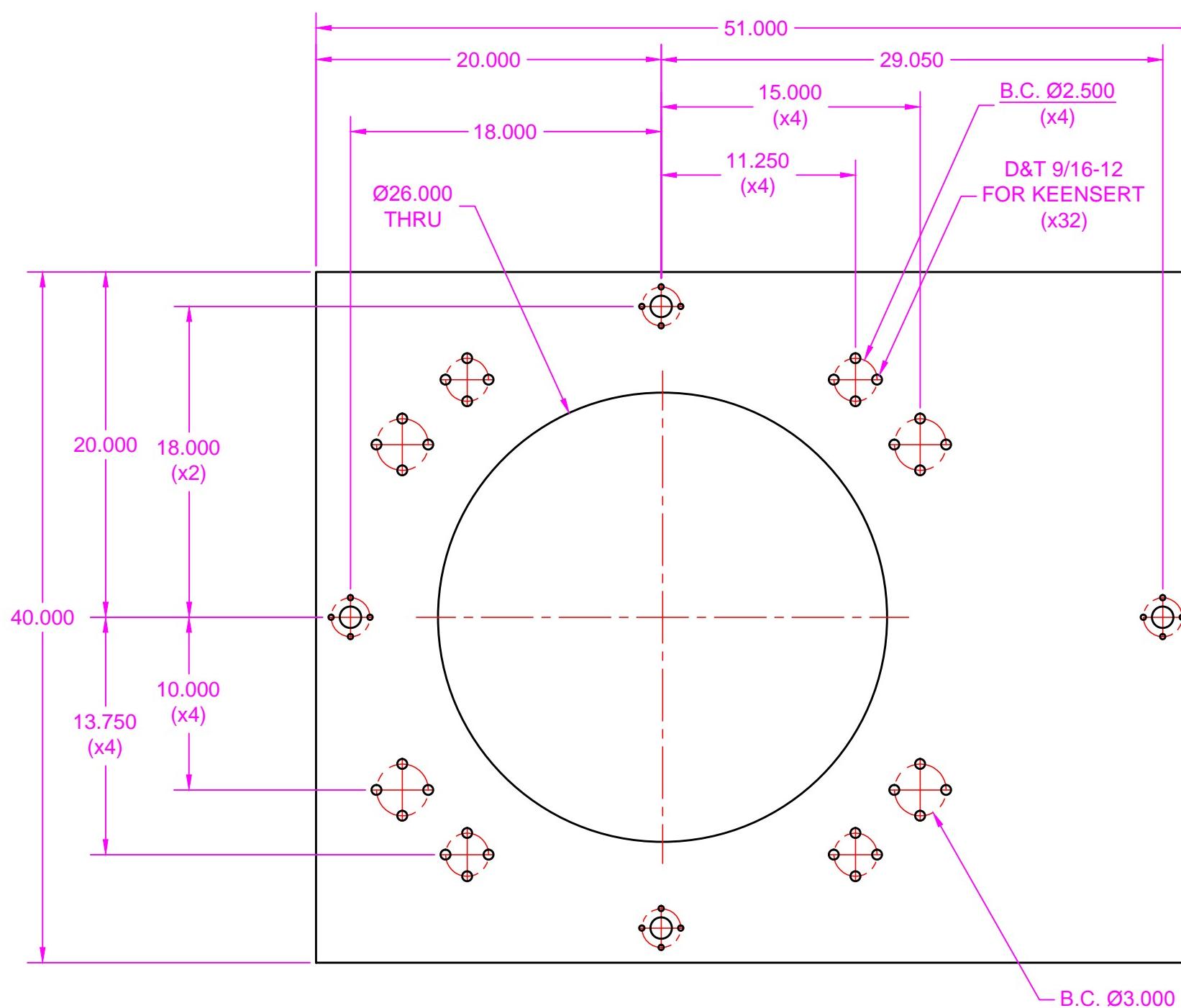
DRAWN BY:	PERRITT	TITLE	RED BARN MACHINE	
APPROVED				
HEAT TREAT				
FINISH SPEC	--			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS XXX ± .005 XX ± .01 X ± .1			FRACTIONS ± 1/32 ANGLES ± 5°	
1. BREAK ALL SHARP EDGES 015 x 45° PR 015 R			2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
PART #	QTY	USED ON MODEL	DWG NO.	REV
-12	1	414-100 CH-47D	145G0285	
			SCALE NTS	DATE 4-10-06
				SHEET 1 of 1

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



-47

			DRAWN BY: PERRITT	RB RED BARN MACHINE
			APPROVED	
			HEAT TREAT	
			FINISH SPEC --	
PART # QTY DESCRIPTION -47 1 A-36 3/8 x 41 x 39 PLATE			USED ON MODEL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
			414-100 CH-47D	TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 X ± .1 FRACTIONS ± 1/32 ANGLES ± .5°
				UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
			SCALE NTS	DATE 4-10-06 SHEET 1 of 1
			DWG NO. 145G0285	REV



DRAWN BY: PERRITT

CHECKED

HEAT

TREAT

FINISH

SPEC

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES ON:

DECIMALS

.XXX ± .005

FRACTIONS ± 1/32

.XX ± .01

ANGLES ± 5°

.X ± .1

UNLESS OTHERWISE SPECIFIED

1. BREAK ALL SHARP EDGES

.015 x 45° PR. .015 R

2. DIMENSIONAL LIMITS APPLY AFTER PLATING

RB RED BARN MACHINE

ROTOR SHAFT JIG ASSEM.

145G0285

REV.

PART #	QTY	DESCRIPTION
-6	1	A-36 1-1/4 x 41 x 52 PLATE

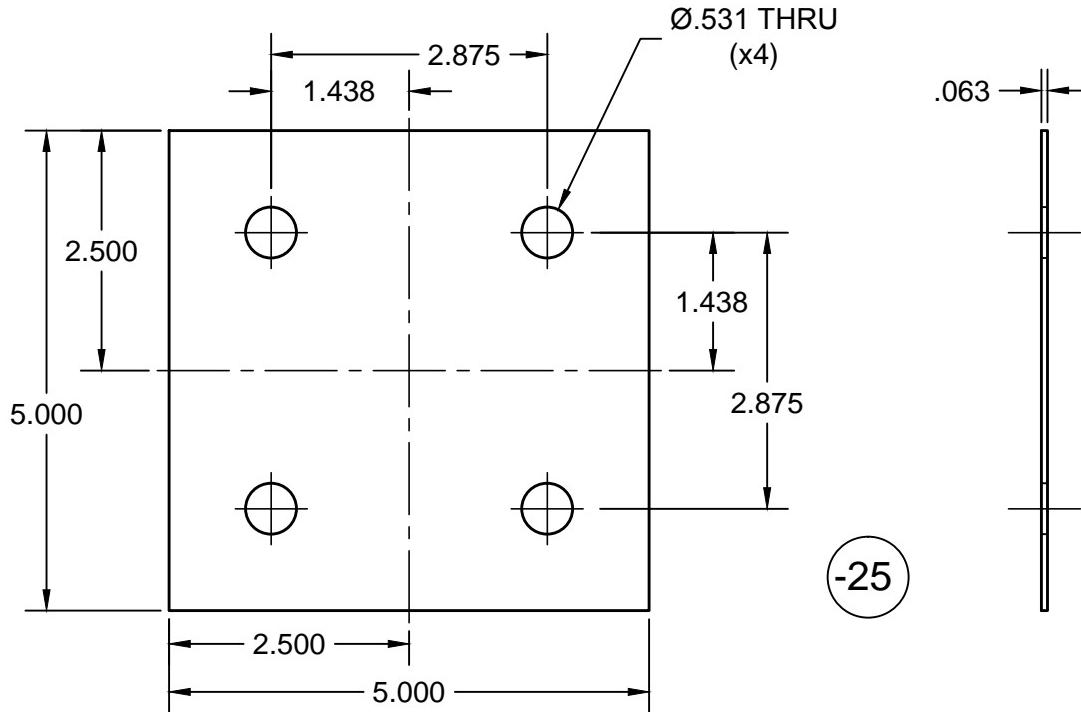
USED ON MODEL

414-100

CH-47D

SCALE NTS DATE 3-28-06 SHEET 1 of 1

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

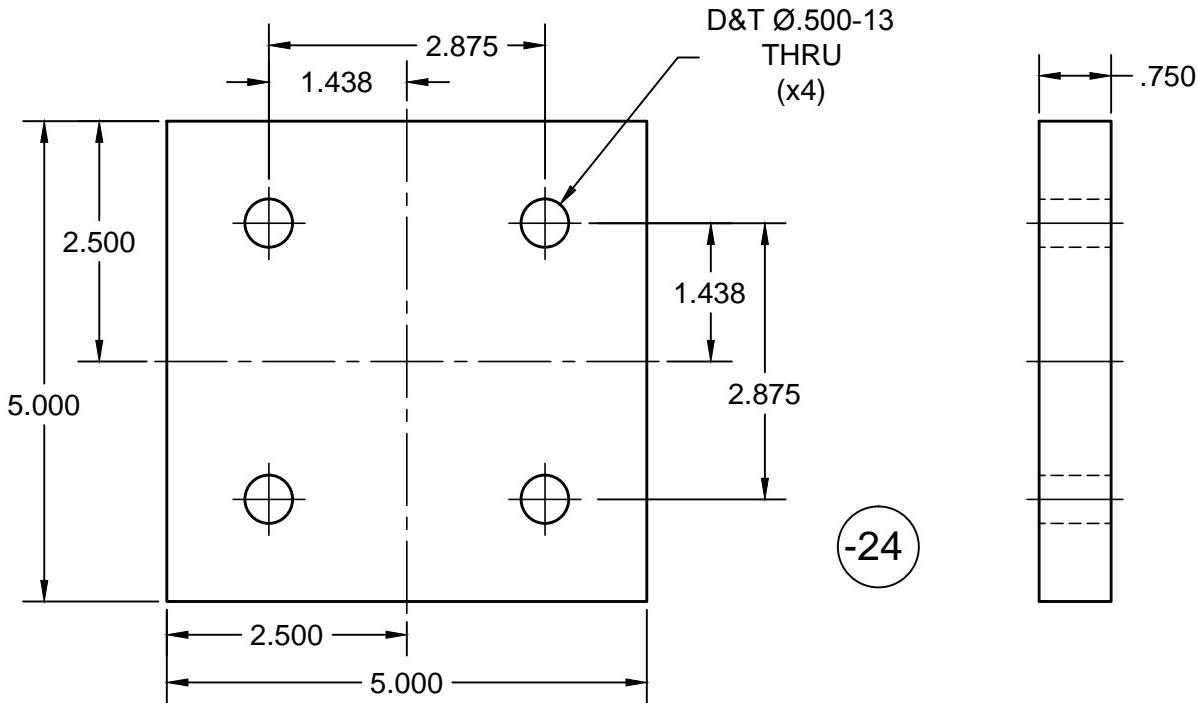


DRAWN BY: PERRITT	RB RED BARN MACHINE		
APPROVED			
HEAT TREAT	TITLE		
FINISH SPEC --	ROTOR SHAFT JIG ASSEM.		
USED ON MODEL	DWG NO.		
414-100	145G0285		
CH-47D	SCALE	NTS	REV
PART # QTY	DESCRIPTION	DATE	SHEET
-25 4	1018 1/16 x 5 x 5 SH. MTL.	3-30-06	4 of 5

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS XXX \pm .005 FRACTIONS \pm 1/32
XX \pm .01 ANGLES \pm 5°
X \pm .1

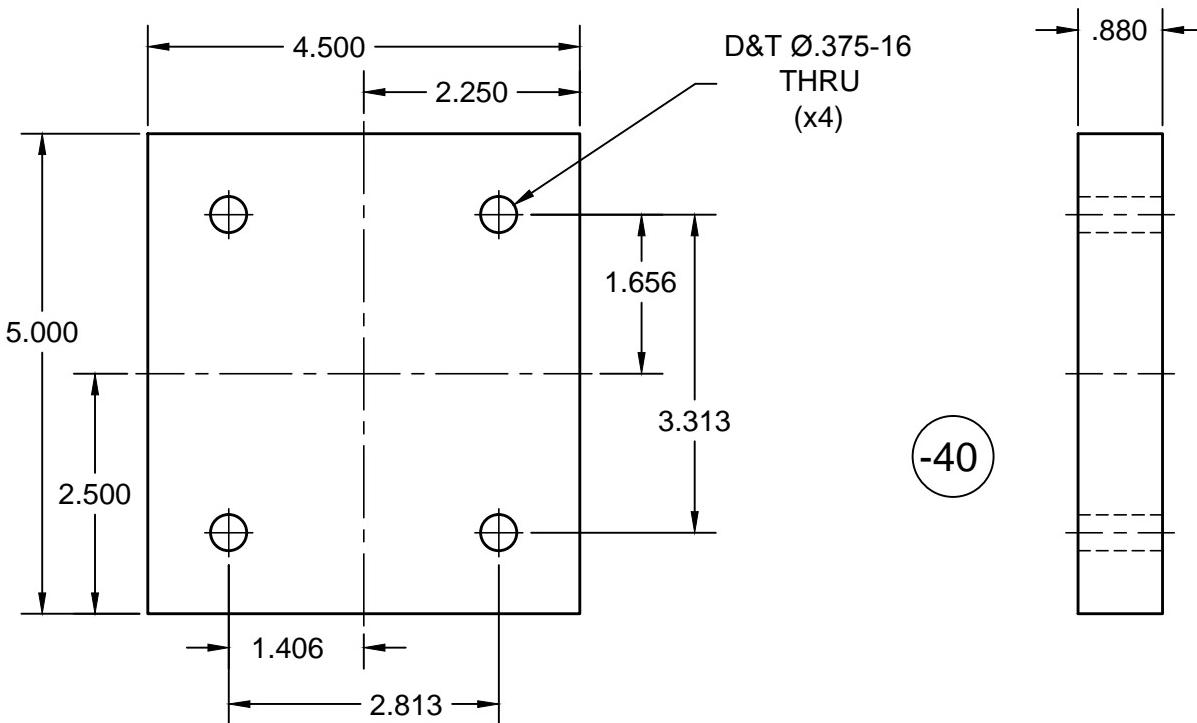
UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
015 x 45° PR 015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



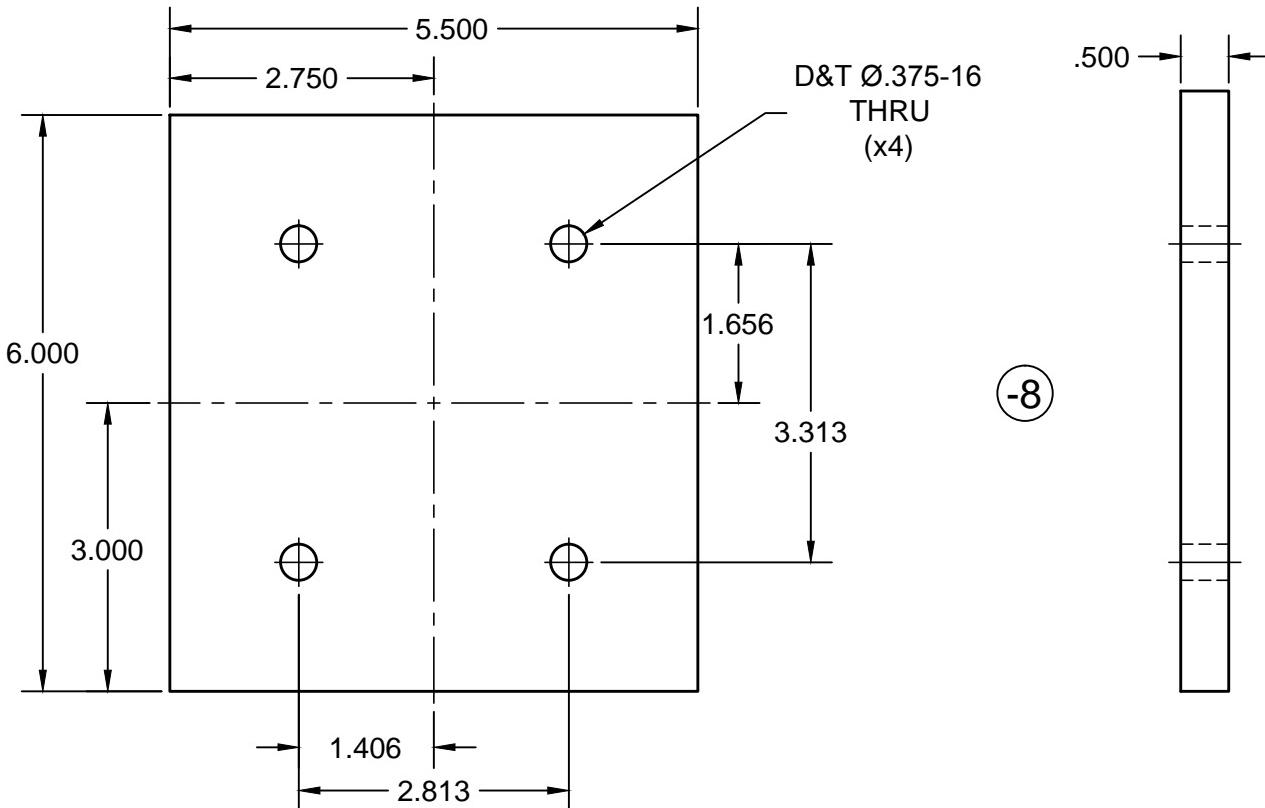
			DRAWN BY: PERRITT	TITLE: RB RED BARN MACHINE	
			APPROVED	TITLE: ROTOR SHAFT JIG ASSEM.	
			HEAT TREAT	DWG NO. 145G0285	
			FINISH SPEC --	REV	
USED ON MODEL			UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		
414-100			TOLERANCES ON:		
CH-47D			DECIMALS XXX ± .005	FRACTIONS 1/32	ANGLES ± 5°
			XX ± .01	X ± .1	
			UNLESS OTHERWISE SPECIFIED		
			1. BREAK ALL SHARP EDGES		
			.015 x 45° PR 015 R		
			2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
PART #	QTY	DESCRIPTION	SCALE	NTS	DATE 3-30-06 SHEET 3 of 5
-24	4	1018 3/4 x 5 x 5 F. BAR			

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



DRAWN BY:	PERRITT	RB RED BARN MACHINE TITLE ROTOR SHAFT JIG ASSEM. DWG NO. 145G0285 REV
APPROVED		
HEAT TREAT		
FINISH SPEC	--	
USED ON MODEL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS XXX ± .005 FRACTIONS ± 1/32 XX ± .01 ANGLES ± 5° X ± .1	
414-100 CH-47D	1. BREAK ALL SHARP EDGES 015 x 45° PR 015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
PART #	QTY	DESCRIPTION
-40	2	1018 1x4-1/2X5 PLATE
		SCALE NTS DATE 3-30-06 SHEET 2 of 3

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



PART #	QTY	DESCRIPTION
-8	4	1018 1/2 x 5-3/4 x 6-1/4

USED ON MODEL

414-100

CH-47D

DRAWN BY: PERRITT

APPROVED

HEAT

TREAT

FINISH

SPEC

--

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:

DECIMALS

XXX ± .005

FRACTIONS ± 1/32

XX ± .01

ANGLES ± 5°

X ± .1

UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
0.015 x 45° PR 0.015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING



RED BARN MACHINE

TITLE

ROTOR SHAFT JIG ASSEM.

DWG NO.

145G0285

REV

SCALE

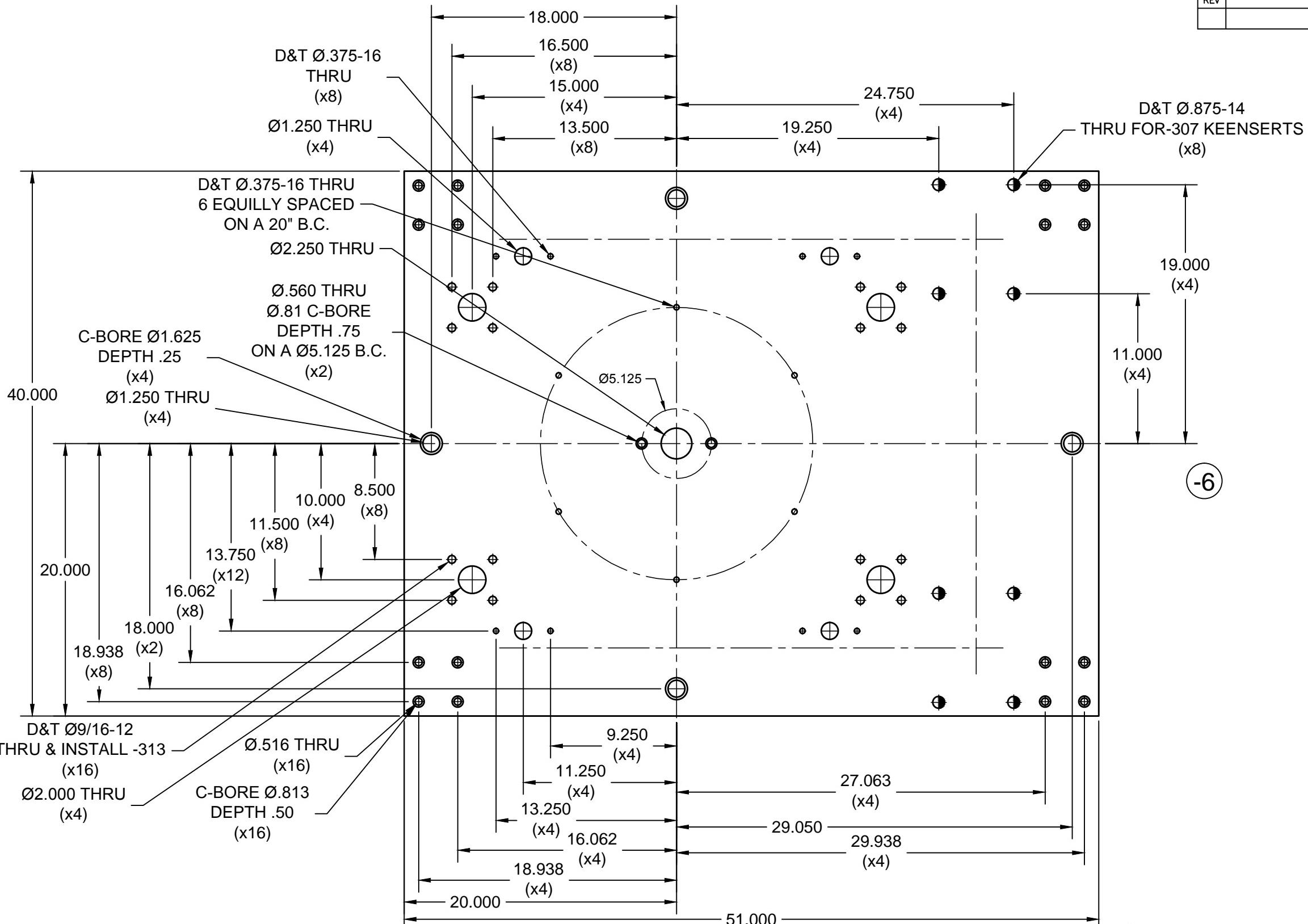
NTS

DATE

3-29-06

SHEET 1 of 3

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED



DRAWN BY: PEPPITT

CHECKED

HEAT

TREAT
FINISH

SPEC UNLESS OTHERWISE SPECIFIED

DIMENSIONS ARE IN INCHES

FRACTIONS OR DECIMALS

.XXX ± .005 FRACTIONS ±
XX ± .01 ANGLES ±

.X ± .1

UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES

.015 x 45° PR .015 R
2 DIMENSIONAL LIMITS APPLY AFTER PI

E. DIMENSIONAL LIMITS AT THE PATTERNS

RB RED BARN MACHINE

TITLE

ROTOR SHAFT JIG ASSEM.

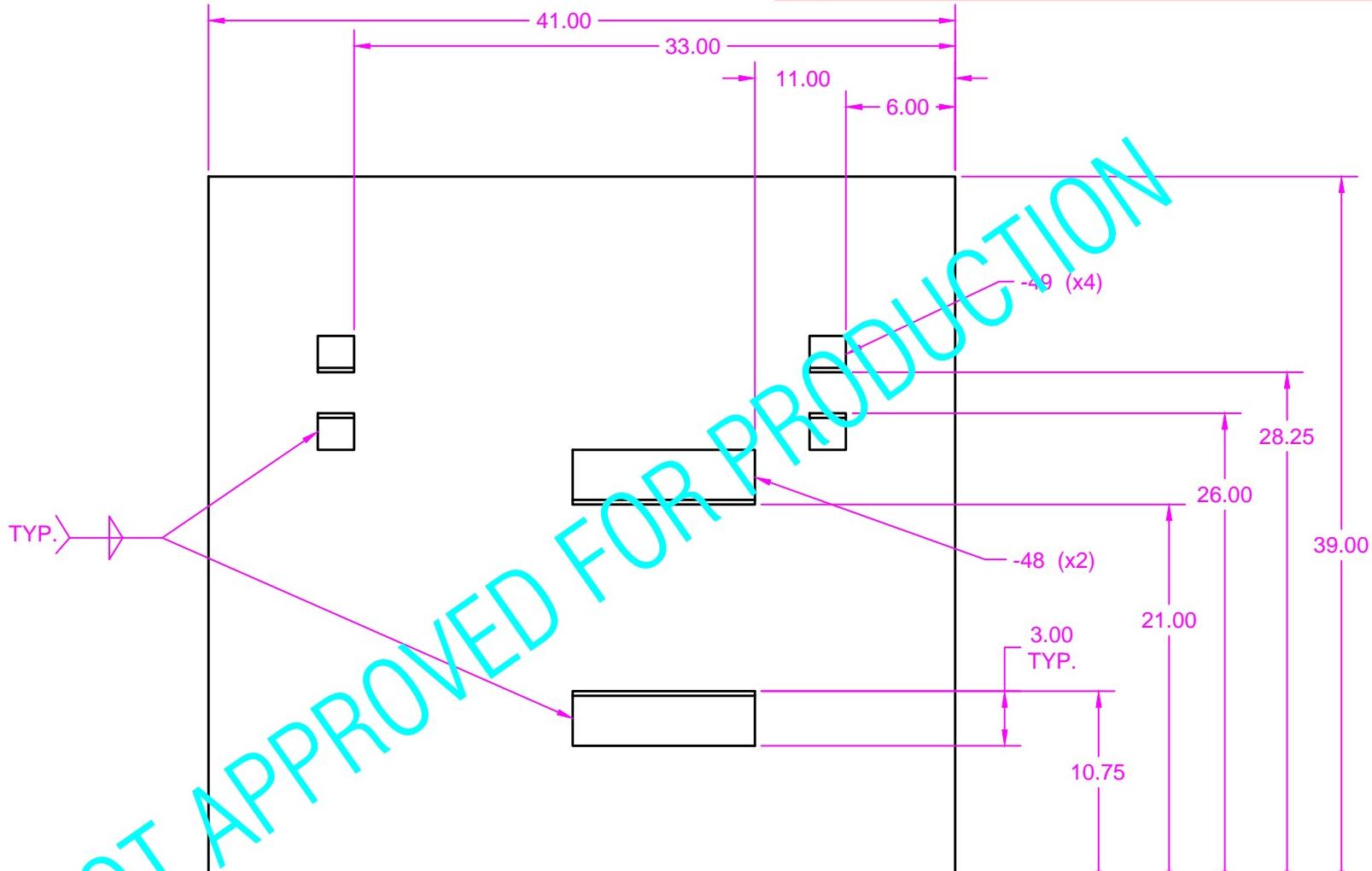
DWG NO.	145G0285	REV.
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SCALE NTS DATE 3-28-06 SHEET 1 of 1

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PART #	QTY	DESCRIPTION
-6	1	A-36 1-1/4 x 41 x 52 PLATE

REV		DESCRIPTION		DATE	APPROVE



DRAWN BY:	PERRITT	TITLE	RED BARN MACHINE	
APPROVED				
HEAT TREAT				
FINISH SPEC	--			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES				
TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1			FRACTIONS ± 1/32 ANGLES ± 5°	
USED ON MODEL 414-100 CH-47D		DWG NO.		PART #
PART # QTY -1 1 DESCRIPTION 41L40 Ø5/8 x 3/4		SCALE NTS	DATE 2-23-06	SHEET 1 of 1

NOT APPROVED FOR PRODUCTION

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

PART #	QTY	DESCRIPTION
-1	1	4140 3/16 x 1 1/2 x 4

DRAWN BY: PERRITT	RB RED BARN MACHINE
CHECKED	
HEAT	
TREAT	
FINISH	
SPEC	
USED ON MODEL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
414-100	TOLERANCES ON: DECIMALS
CH-47D	.XXX ± .005 FRACTIONS ± 1/32 .XX ± .01 ANGLES ± 5° .X ± .1
	UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 45° PR. 015 R. 2. DIMENSIONAL LIMITS APPLY AFTER PLATING
TITLE	
DWG NO.	
SCALE NTS	DATE 2-23-06
REV.	SHEET 1 of 1

USED ON MODEL
414-100
CH-47D

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON:
DECIMALS
.XXX ± .005 FRACTIONS ± 1/32
.XX ± .01 ANGLES ± 5°
.X ± .1

UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
015 x 45° PR. 015 R.
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

TITLE
PART #

REV.

DATE 2-23-06

SHEET 1 of 1